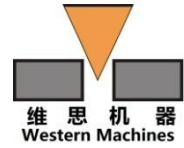









凯尔贝等离子消耗件配置

机器： SF130/200/300/400
割枪： PerCut 2000/4000 - L 型
用途： 不锈钢 (CrNi) 切割





切割技术： *HiFinox*

等离子切割气体： *N2*

材料厚度 (mm)	切割电流 [A]	冷却水管	电极	涡流环	喷嘴	喷嘴帽	涡流气帽	保护帽
1 - 6	55							
		F941 .11.855.441.141	F042 .11.855.441.520	G101C .11.848.221.145	F2010L .11.855.401.410L	F3008 .11.855.401.1608	F4025 .11.855.401.1525	F501 .11.855.401.081

切割技术： *Ar/H2 Mix*

等离子切割气体： *Ar H2*

								
5 - 12	130	F941 .11.855.441.141	F052 .11.855.451.520	G105 .11.848.221.149	F2514L .11.855.451.614L	F3018 .11.855.401.1618	F4030 .11.855.401.1530	F501 .11.855.401.081
15 - 20					F2515L .11.855.451.615L	F3008 .11.855.401.1608	F4035 .11.855.401.1535	
15 - 40					200	F4040 .11.855.401.1540		
								
15 - 30	300	F963 .11.855.461.143	F065 .11.855.461.550	G125 .11.848.421.149	F2625L .11.855.461.625L	F3219 .11.855.421.1619	F4235 .11.855.421.1535	F521 .11.855.421.081
40 - 80					F3209 .11.855.421.1609	F4245 .11.855.421.1545		
								
15 - 25	400	F963 .11.855.461.143	F065 .11.855.461.550	G125 .11.848.421.149	F2628L .11.855.461.628L	F3229 .11.855.421.1629	F4240 .11.855.421.1540	F521 .11.855.421.081
30 - 40						F3209 .11.855.421.1609	F4250 .11.855.421.1550	
50 - 100								